



3M™ Overlaminates 8508, 8509, 8510M

Recommended for use with the 3M IJ35 family

3M cast vinyl overlaminates have been specifically designed to provide high conformability and flexibility, yet still provide UV, weathering, and abrasion protection to underlying graphic constructions. 3M Scotchcal overlaminates are the optimum choice for great-looking graphics, superior conformability, easier application, and long-term graphic protection.

	Indoor/ Outdoor	Transit	Labels	Signage	Smooth Walls	Windows and Glass	Floor	Exhibits
3M Overlams 8508,8509,8510M	Both	●	●	●	●	●	8509 Only	●

CHARACTERISTIC	VALUE		
	8508	8509	8510M
Finish	Gloss	Luster	Matte
Material	Vinyl		
Cast or non-Cast	Cast	Non-cast	Non-cast
Slip Resistance	No	Yes	No
Thickness	2.3 mils	3 mils	3.5 mils
Chemical Resistance	<ul style="list-style-type: none"> Resists mild alkalis, mild acids and salt Excellent resistance to water (does not include immersion) Resists occasional fuel spills 		
Lamination temperature	+50 to 90 °F (+10 to 32 °C)		
Usage temperature range	-65 °F to 225 °F (-54 °C to +107 °C)		-40 °F to 150 °F (-40 °C to +66 °C)
Maintenance and Cleaning	Use a cleaner designed for high-quality painted surfaces. The cleaner must be wet, non-abrasive, without strong solvents, and have a pH value between 3-11.		

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It is the responsibility of purchasers to independently verify, prior to use, the suitability of the products for their specific applications and print methods. SBR/Vision Graphics cannot be held liable for any misuse, damage or losses as specified in its product warranty. Subject to change without notice.